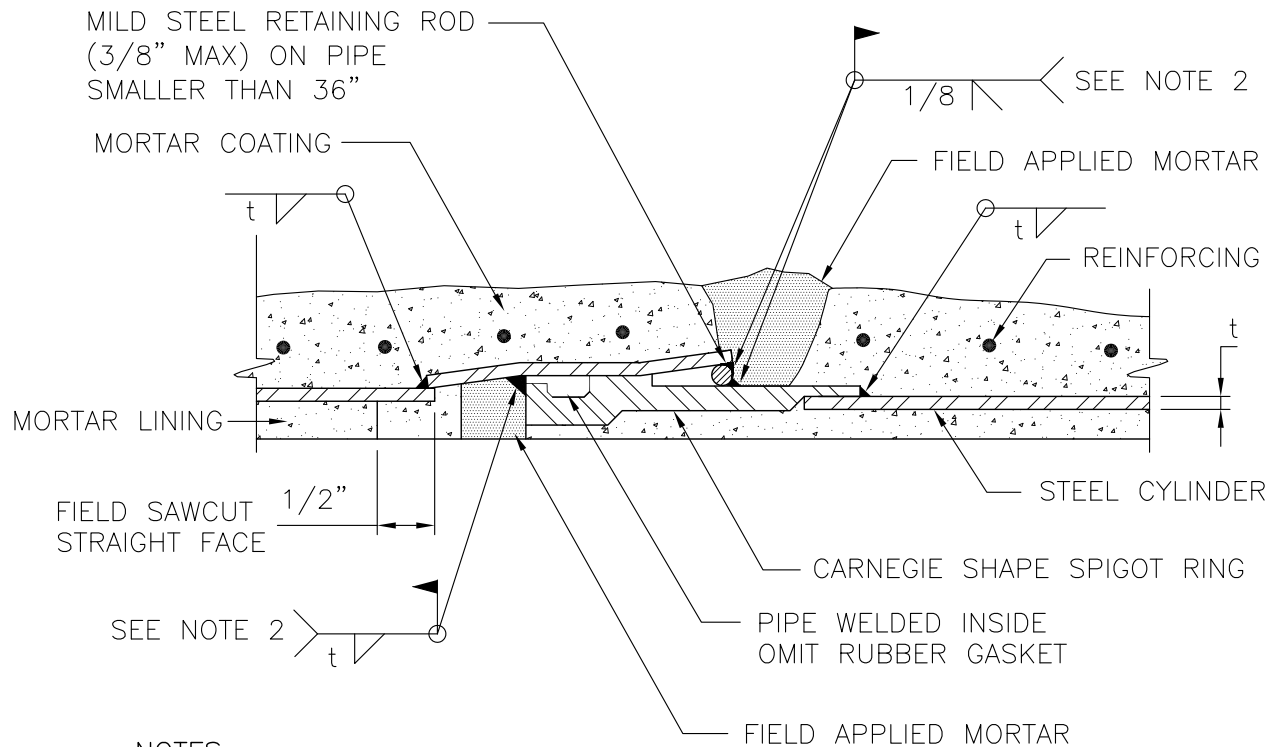


DESIGNER NOTE:

NOTES 2 OR 3 MAY BE DELETED DEPENDING
ON THE PROJECT PIPE REQUIREMENTS.



NOTES:

1. SEE SPECS SEC 33 11 50 FOR MORTAR LINED AND COATED STEEL PIPE.
2. WELD OUTSIDE ON PIPE SMALLER THAN 36". WELD INSIDE ON PIPE GREATER THAN OR EQUAL TO 36", UNLESS APPROVED BY ENGINEER.
3. IF BOTH INSIDE AND OUTSIDE LAPS ARE WELDED, PERFORM PNEUMATIC TESTING OF JOINT WELDS IN ACCORDANCE WITH SPECS SEC 33 13 02.

CARNEGIE JOINT FIELD WELDED

NOT TO SCALE

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