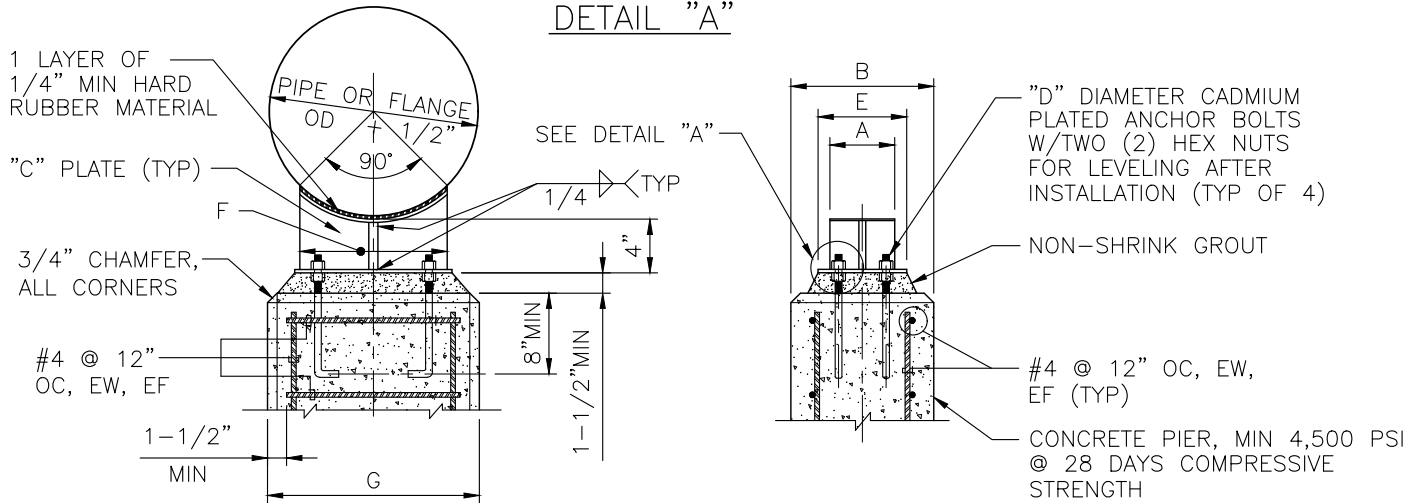


DETAIL "A"



FRONT VIEW

SIDE VIEW

NOTE: GALVANIZE ASSEMBLY AFTER WELDING FABRICATION.

PIPE SUPPORT TABLE									
NOMINAL PIPE SIZE						SUPPORTING			
						STL CYL PIPE		FLANGE	
	A	B	C	D	E	F	G	F	G
12"	4"	12"	3/8"	5/8"	6"	10"	14"	14"	18"
16"	4"	12"	3/8"	5/8"	6"	12"	16"	17"	21"
18"	4"	12"	3/8"	5/8"	6"	14"	18"	18"	22"
20"	4"	12"	3/8"	5/8"	6"	16"	20"	20"	24"
24"	4"	12"	3/8"	5/8"	6"	19"	23"	23"	27"
30"	5"	12"	3/8"	3/4"	6"	23"	29"	28"	34"
36"	6"	15"	3/8"	3/4"	6"	27"	33"	33"	39"
42"	6"	18"	1/2"	1"	8"	32"	38"	38"	44"
48"	6"	18"	1/2"	1"	8"	36"	42"	42"	48"
54"	6"	18"	1/2"	1"	8"	40"	46"	47"	53"
60"	6"	18"	1/2"	1"	8"	44"	50"	52"	58"
66"	6"	18"	1/2"	1"	8"	48"	54"	57"	63"
72"	6"	18"	1/2"	1"	8"	52"	58"	62"	68"

PIPE SUPPORT DETAIL

NOT TO SCALE

PL05-1

071822

