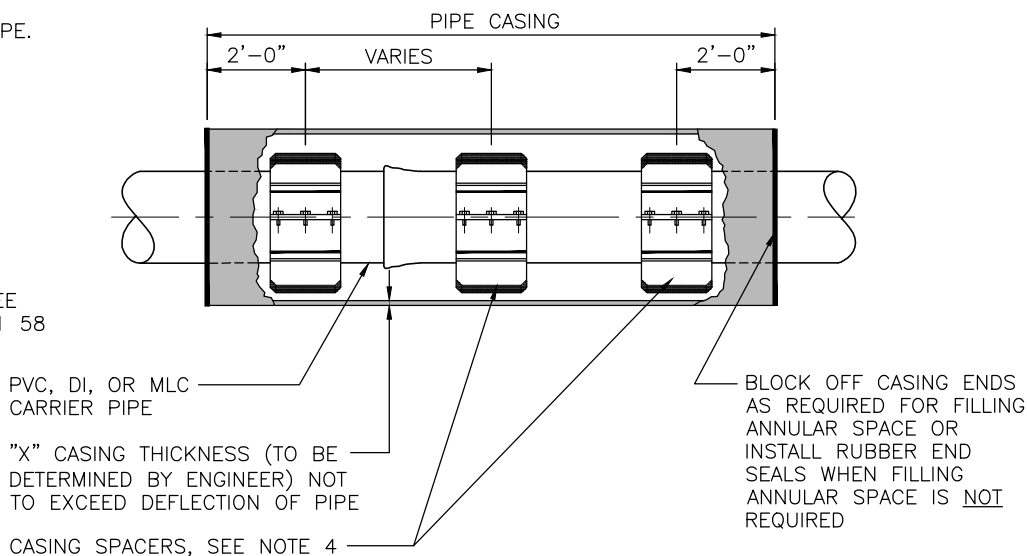
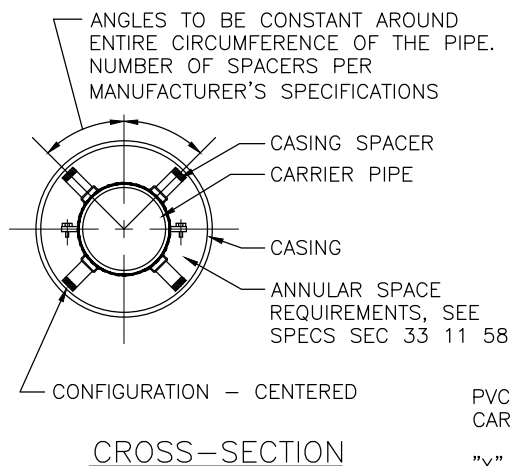




| DI CARRIER PIPE |            |
|-----------------|------------|
| 8" SPACER WIDTH |            |
| PIPE SIZE       | CASKING ID |
| 12"             | 24"        |
| 16"             | 30"        |
| 18"             | 30"        |
| 20"             | 36"        |
| 24"             | 42"        |
| 30"             | 48"        |
| 36"             | 54"        |

| MLC CARRIER PIPE |            |                  |            |
|------------------|------------|------------------|------------|
| 8" SPACER WIDTH  |            | 12" SPACER WIDTH |            |
| PIPE SIZE        | CASKING ID | PIPE SIZE        | CASKING ID |
| 24"              | 42"        | 42"              | 60"        |
| 30"              | 48"        | 48"              | 66"        |
| 36"              | 54"        | 54"              | 72"        |
|                  |            | 60"              | 78"        |
|                  |            | 66"              | 84"        |
|                  |            | 72"              | 90"        |

NOTES:

1. PIPE JOINTS INSIDE PIPE CASING TO BE WELDED (MLC) OR RESTRAINED (PVC/DI).
2. INTERIOR OF CASKING TO BE GROUND SMOOTH AND LUBRICATED FOR CASKING SPACER INSTALLATION.
3. ENTIRE PIPE CASING TO BE INSTALLED LEVEL (6"±) UNLESS OTHERWISE SHOWN ON DRAWINGS. SEE SPECS SEC 33 11 58 FOR FURTHER REQUIREMENTS.
4. PLACEMENT OF CASKING SPACERS ON CARRIER PIPE PER MANUFACTURER'S SPECIFICATIONS (TYP)
5. ALL CONDUITS AND FITTINGS INSTALLED WITHIN CASKING IN ACCORDANCE WITH SPECS SEC 33 11 58.

**CASKING ASSEMBLY DETAIL**

NOT TO SCALE

PL09-3 022520

