

GENERAL NOTES

PL12-10 100808

1. ALL TEST LEADS AND ANODE LEADS SHALL BE ATTACHED TO THE STEEL CYLINDER OF THE PIPE BY MEANS OF A "CADWELD" EXOTHERMIC WELD.
2. ALL TEST LEADS AND ANODE LEADS SHALL BE ATTACHED TO EITHER THE PIPELINE'S BELL END, SPIGOT END OR PLAIN END AS SHOWN ON THE DRAWING.
3. ALL EXPOSED PORTIONS OF THE EXOTHERMIC WELD AND COPPER CABLE CONDUCTORS SHALL BE COATED WITH MULTI-USE EPOXY PRIOR TO PLACING GROUT AROUND THE PIPELINE JOINT.
4. ALL TEST LEADS AND ANODE LEADS SHALL BE RUN WITHOUT SPLICES FROM THE CONNECTION AT THE PIPE TO THE CONNECTION AT THE TEST STATION BOX.
5. ALL TEST LEADS AND ANODE TEST LEADS INSIDE THE TEST BOX SHALL BE BUNDLED TOGETHER AT 8 INCH INTERVALS WITH NYLON CABLE TIES. ALL TEST STATION LEADS SHALL BE PROVIDED WITH SUFFICIENT SLACK SO THAT THE TEST BOARD MAY BE EXTENDED A MINIMUM OF 4 FEET ABOVE THE TEST BOX.
6. ALL TEST LEADS AND ANODE LEADS (WIRE INSULATION) ARE COLOR CODED AS FOLLOWS:

TEST STATION LEADS FROM PIPE	- WHITE
REFERENCE CELL TEST LEADS	- RED
ANODE TEST LEADS	- GREEN
200' TEST LEAD	- BLUE
FOREIGN PIPE LEAD	- YELLOW
CASING	- BLACK

ALL TEST LEADS AND ANODE LEADS SHALL BE COLOR CODED WITH COLORED WIRE INSULATION. COLORED TAPING NOT PERMITTED (TYP).

7. ALL TEST LEADS AND ANODE LEADS SHALL BE CONNECTED TO THE BRASS BOLTS ON THE TEST BOARD WITH SOLDERLESS SCREW TIGHT COPPER LUG CONNECTORS OR PRESSURE TERMINAL CONNECTORS. ALL FASTENERS (SCREWS, LUGS) SHALL BE BRASS OR COPPER.
8. ALL TEST LEADS AND ANODE TEST LEADS SHALL HAVE A MINIMUM OF 4' OF SLACK NEAR THE PIPE JOINT TO PREVENT DAMAGE DURING THE BACKFILL OPERATION.
9. ALL TEST LEADS AND ANODE TEST LEADS SHALL BE PLACED ALONG THE SIDE AND BELOW THE SPRINGLINE OF THE PIPE.
10. DUAL TEST STATIONS - LABEL ALL WIRES TO DISTINGUISH.
11. CABLE ASSEMBLIES SHALL BE USED WHEN PRACTICAL.
12. TEST STATION PLACEMENT TO BE PERPENDICULAR TO PIPE. AT INTERSECTIONS TEST STATION WIRES TO BE PLACED PARALLEL TO PIPE FOR PLACEMENT PERPENDICULAR TO PIPE AFTER ROAD EASEMENT RADIUS.
13. PRE-PACKAGED ANODES SHALL HAVE 6" LIFT OF COMPACTED NATIVE BACKFILL. AFTER BACKFILL IS IN PLACE, SATURATE THE AREA WITH TEN (10) GALLONS MINIMUM OF WATER. AFTER ALL WATER HAS BEEN ABSORBED CONTINUE BACKFILLING.
14. ALL BURIED WIRE SHALL BE PLACED IN A 4" SCH 40 PVC ELECTRICAL CONDUIT FROM THE POINT THAT THE WIRES RUN PERPENDICULAR FROM THE PIPELINE TO THE TERMINATION IN THE TEST BOX. DO NOT PLACE RIBBON IN CONDUIT. CONDUIT NOT SHOWN ON PLANS FOR CLARITY.