



STEEL BONDING CLIP:

MATERIAL SPECIFICATION ... ASTM A366 (COMMERCIAL QUALITY) CUT LENGTH.....2-1/2" ± 1/16" WIDTH......1-1/4"  $\pm 1/16$ "

- 2. LYTHERM FILLER STRIP TO BE 1'  $\times$  1-1/2" WIDE TO OVERLAP SIDES OF CLIP
- CRIMP THE STEEL JOINT BONDING CLIP OVER THE LYTHERM FILLER STRIP AT 3. PT "A" TO COMPRESS THE FILLER MATERIAL. CLOSE THE CAP AT PT "A" AS MUCH AS POSSIBLE WITHOUT CUTTING THE LYTHERM FILLER STRIP
- IF THE LYTHERM FILLER STRIP IS CUT AT PT "A" REMOVE THE ENTIRE STRIP AND REPLACE WITH A NEW LYTHERM FILLER STRIP PER THIS DETAIL
- 5. INSTALL THE STEEL BONDING CLIPS EQUIDISTANTLY SPACED ABOVE THE SPRING LINE OF THE PIPE.
- THE NUMBER OF BONDING CLIPS REQUIRED AT EACH PIPE JOINT: 24" PIPE AND SMALLER SHALL HAVE TWO (2) BONDING CLIPS INSTALLED. PIPE LARGER THAN 24" SHALL HAVE THREE (3) BONDING CLIPS INSTALLED.

