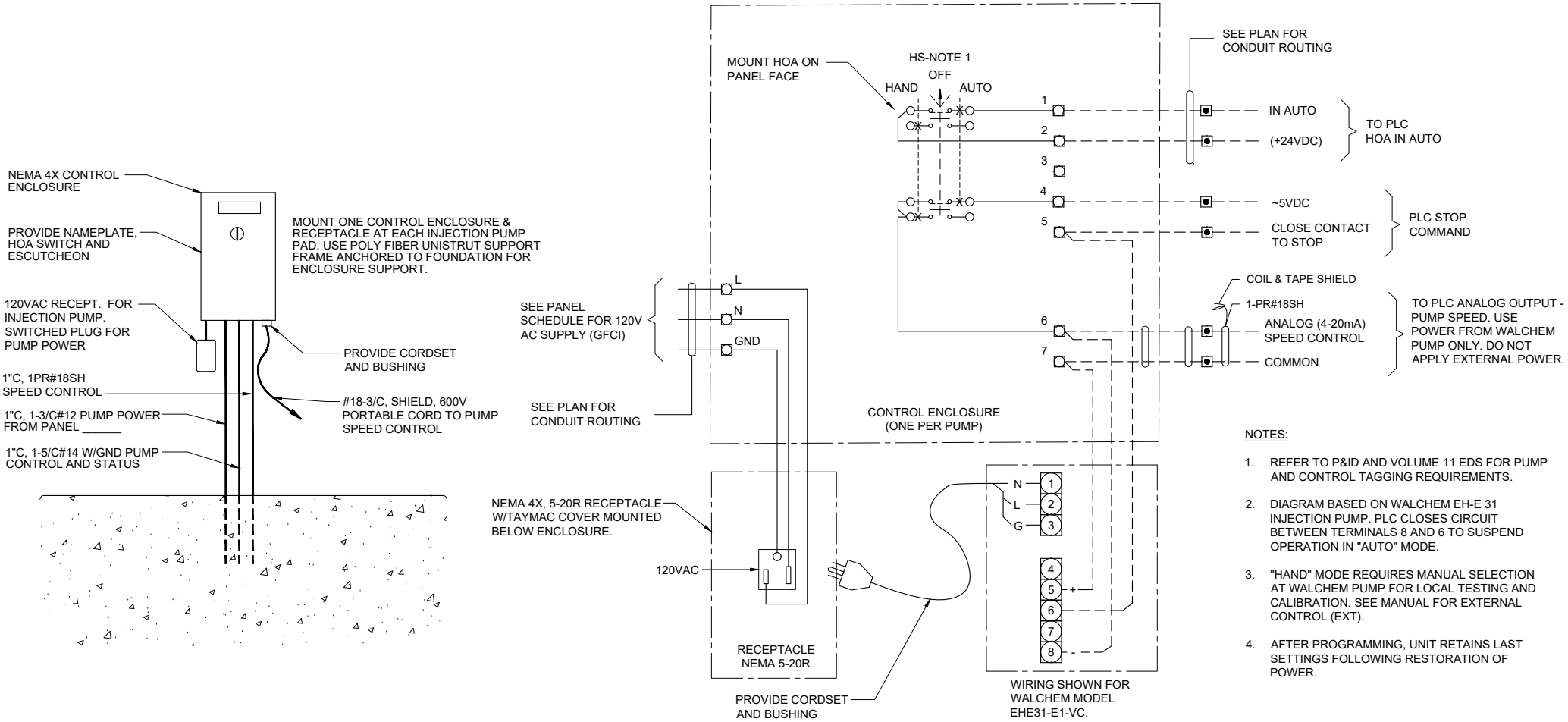

NOTES:

1. REFER TO P&ID AND VOLUME 11 EDS FOR PUMP AND CONTROL TAGGING REQUIREMENTS.
2. DIAGRAM BASED ON WALCHEM EH-E 31 INJECTION PUMP. PLC CLOSES CIRCUIT BETWEEN TERMINALS 8 AND 6 TO SUSPEND OPERATION IN "AUTO" MODE.
3. "HAND" MODE REQUIRES MANUAL SELECTION AT WALCHEM PUMP FOR LOCAL TESTING AND CALIBRATION. SEE MANUAL FOR EXTERNAL CONTROL (EXT).
4. AFTER PROGRAMMING, UNIT RETAINS LAST SETTINGS FOLLOWING RESTORATION OF POWER.

HYPOCHLORITE INJECTION PUMP WIRING DIAGRAM

NOT TO SCALE E11-7A 091223