

## NOTES:

- SEE SPECS SEC 33 11 50 FOR MORTAR LINED AND COATED STEEL PIPE.
- 2. WELD OUTSIDE ON PIPE SMALLER THAN 36". WELD INSIDE ON PIPE GREATER THAN OR EQUAL TO 36", UNLESS APPROVED BY ENGINEER.
- 3. IF BOTH INSIDE AND OUTSIDE LAPS ARE WELDED, PERFORM PNEUMATIC TESTING OF JOINT WELDS IN ACCORDANCE WITH SPECS SEC 33 13 02.

## ROLLED - GROOVE JOINT FIELD WELDED

NOT TO SCALE PL01-8 042922